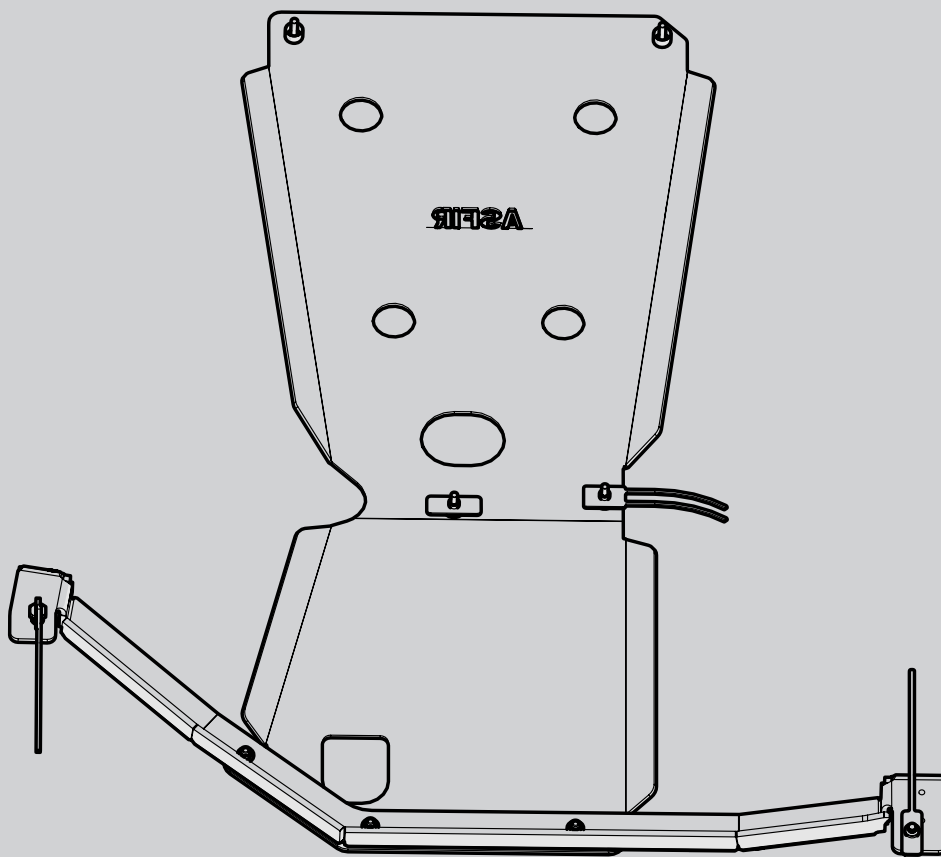
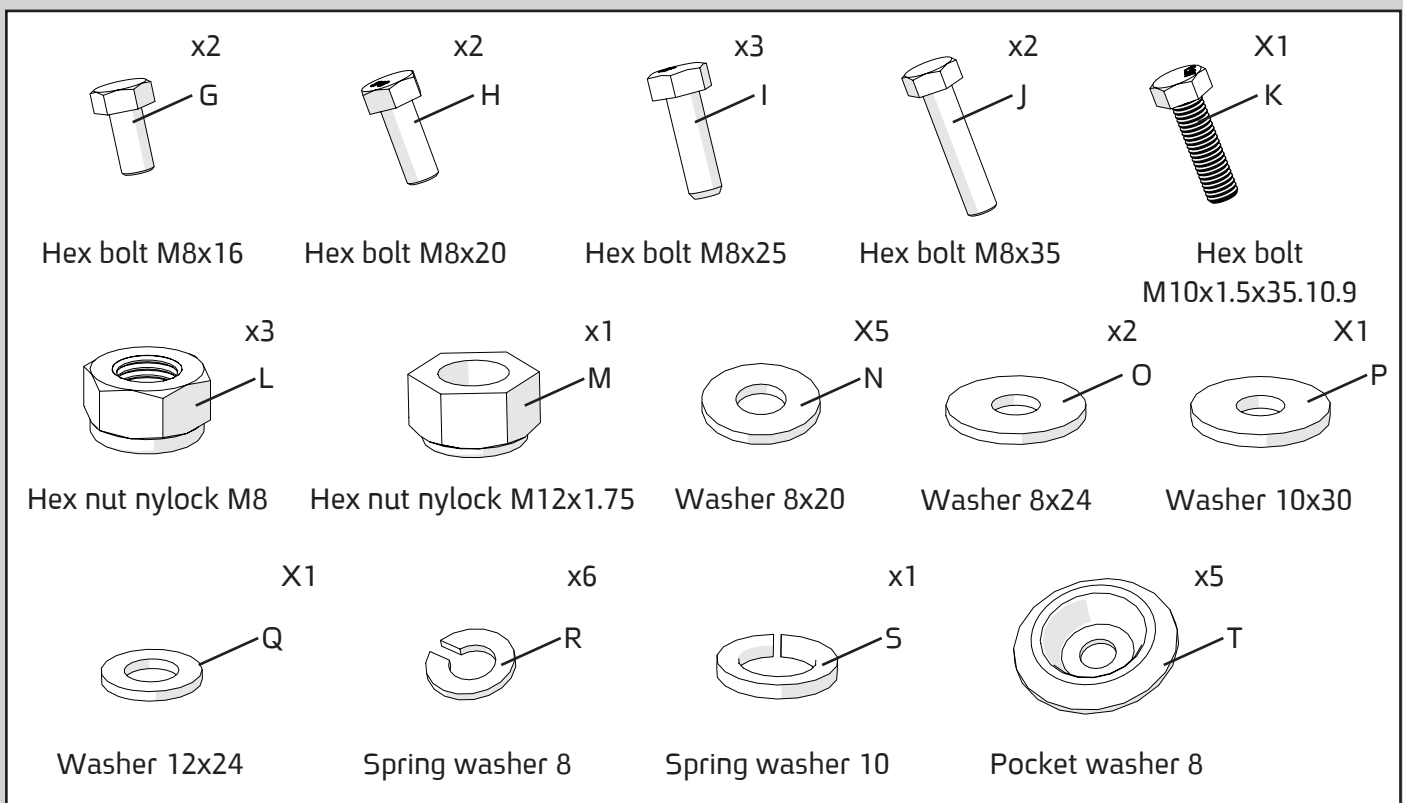
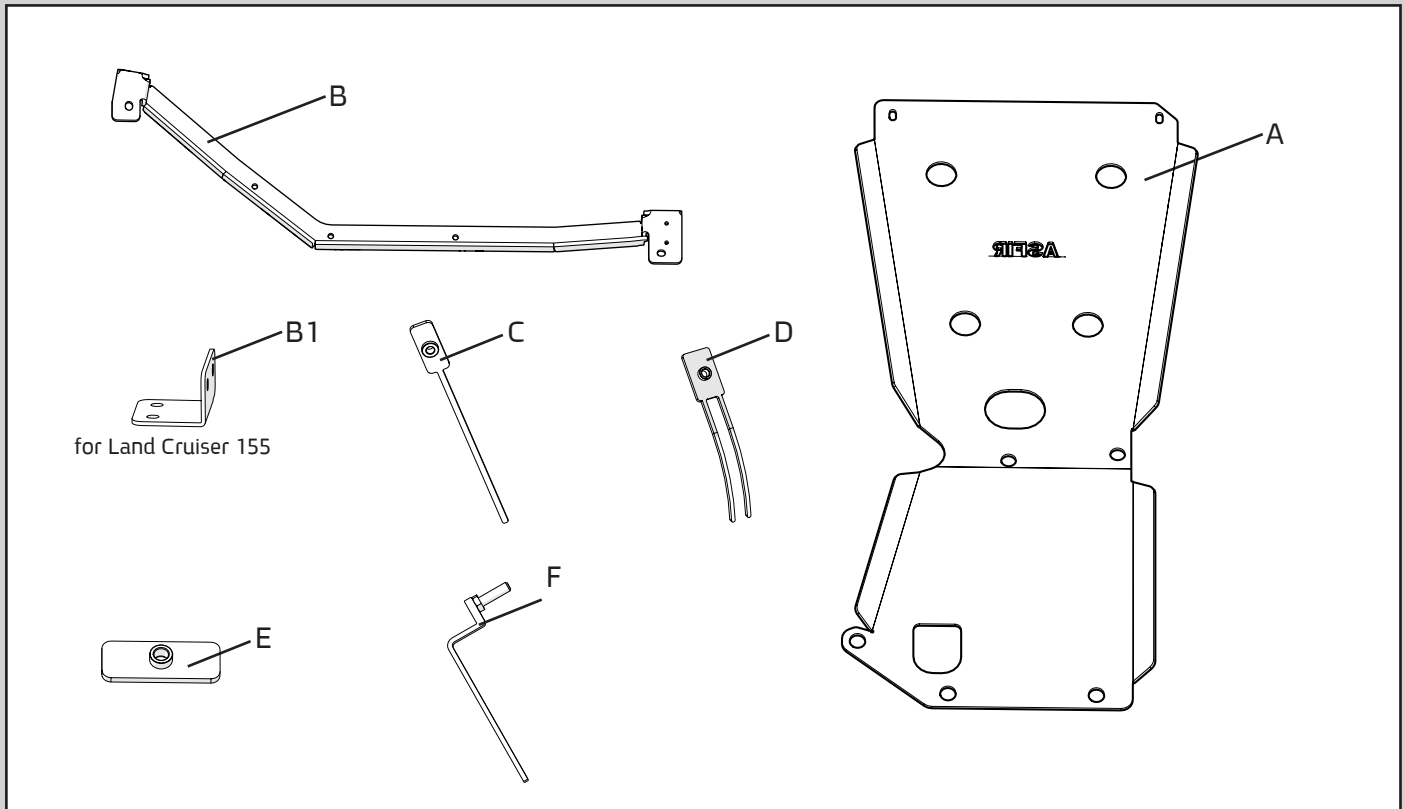


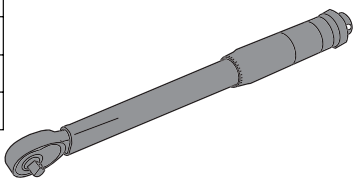
Gear and Transfer skid plate

Mounting instructions for Toyota Land Cruiser 150/155 2018



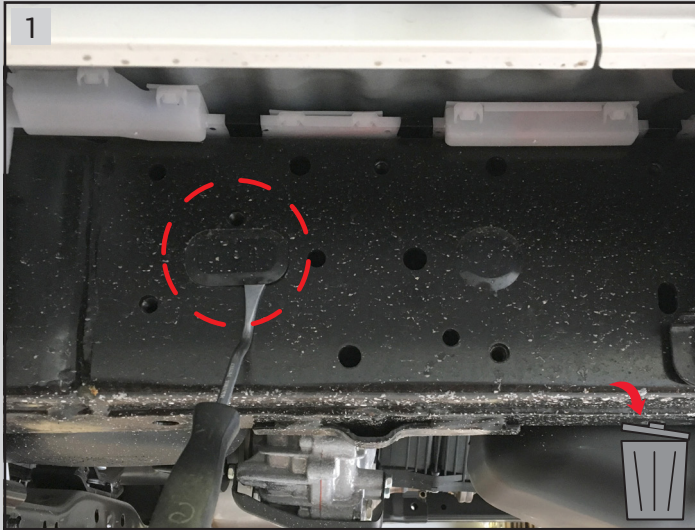


Maximum Tightening Torques	
M8 (8.8)	25 Nm
M10 (10.9)	67 Nm
M12(8.8)	85 Nm

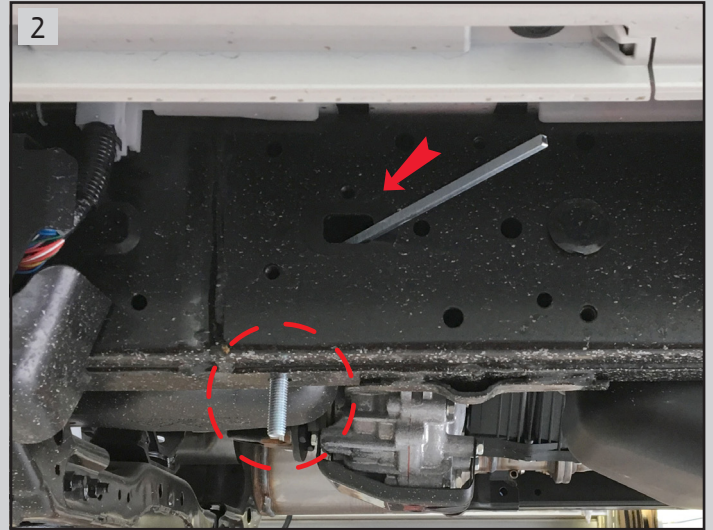


13,17,19

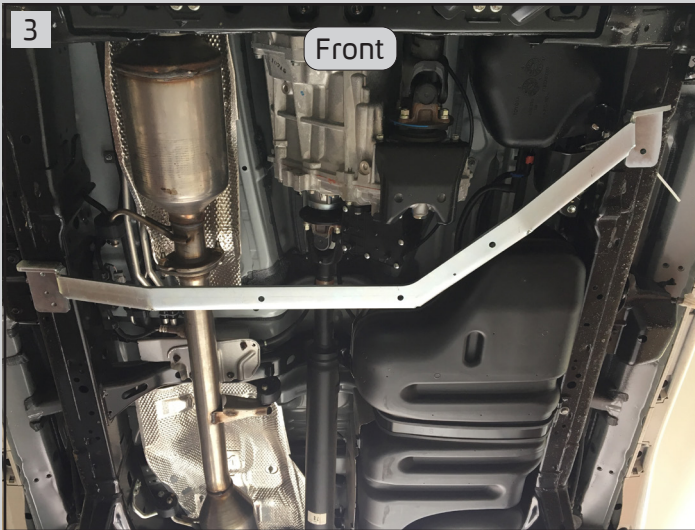




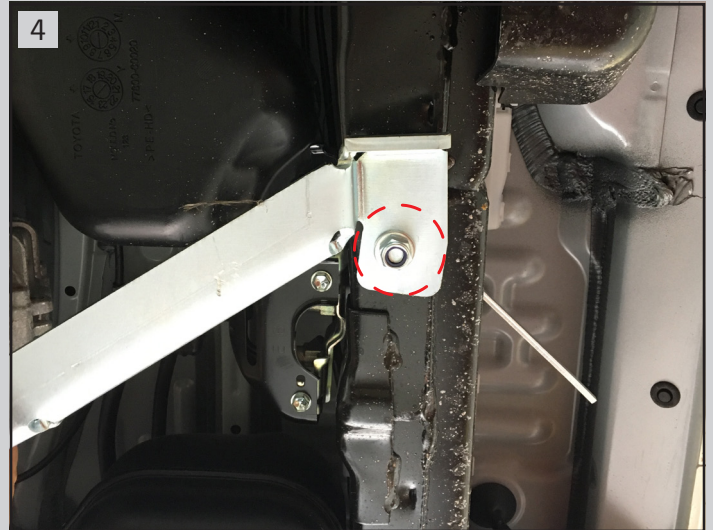
1 Remove the cap from left outer side of chassis



2 Insert bolt (F) into chassis and place the bolt facing down

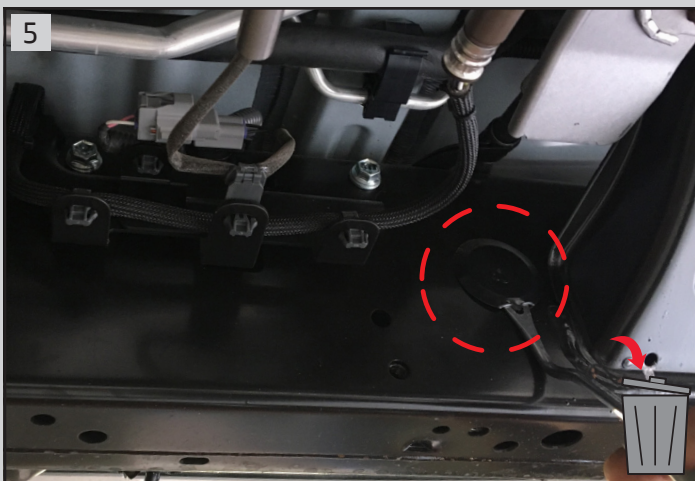


3 Place bracket (B)

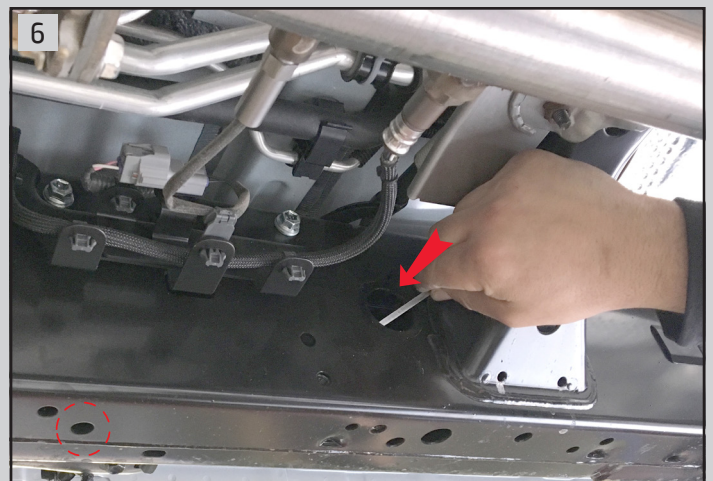


4 Connect the bracket to chassis using bolt (F), washer (Q) and hex nut (M)

19

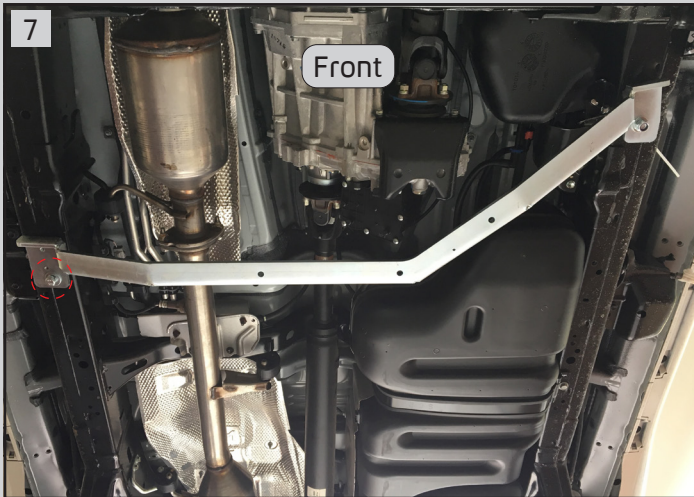


5 Remove the cap from chassis right inner side



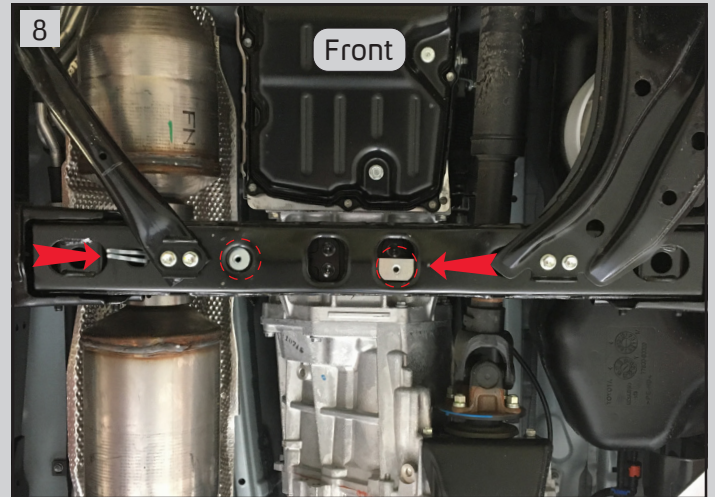
6 Insert plate (C) and align it to the hole

17



7 Connect bracket (B) to chassis using hex bolt (K), spring washer (S) and washer (P) through plate (C).

17



8 Insert plate (D) and spacer nut (E) into chassis facing down. Align plates (D+E) to the holes



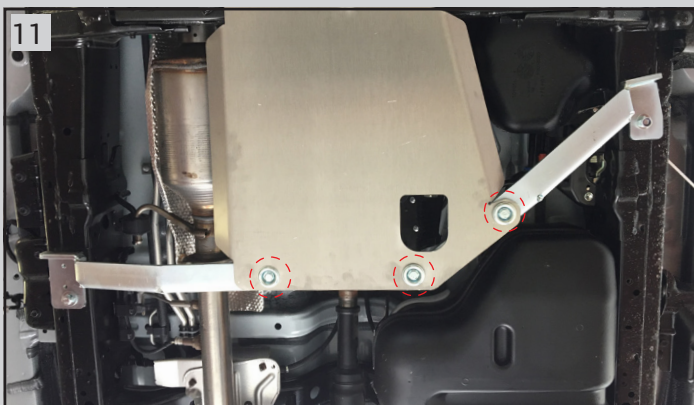
9 For Land Cruiser 155 - place bracket (B1) on the right side of bracket (B)

13



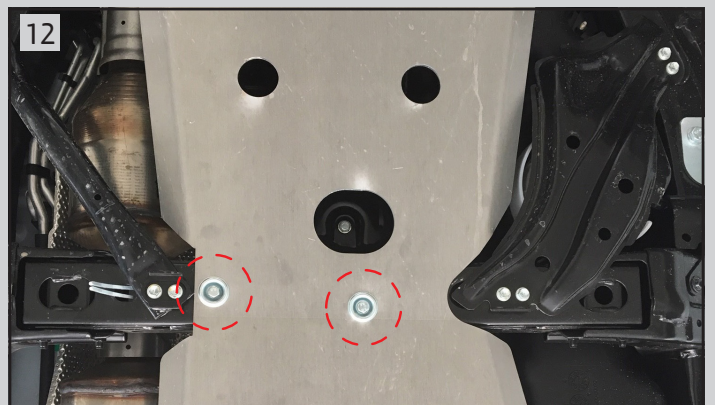
10 For Land Cruiser 155 -Connect the bottom holes using hex bolt (G), spring washer (R) and washer (O). On the right side use hex bolt (H), spring washer (R) and washer (N)

13



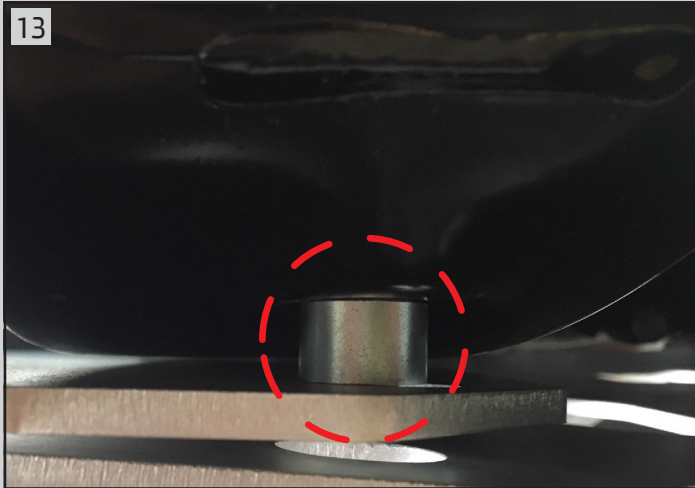
11 Place skid plate (A) on bracket (B). Place washer (N) and hex nut (L) on the bracket and connect plate (A) to bracket (B) using hex bolt (I), pocket washer (T)

13



12 Connect the center skid plate to chassis use hex bolt (J), spring washer (R) and pocket washer (T) to bracket (D) and spacer nut (E)

13



13
Take the spacer from the front skid plate and align it with the front holes of plate (A)



14
Use the spacer, pocket washer, spring washer and hex bolt from front skid plate to connect the front of skid plate (A) to chassis.
Tighten all skid plate bolts