

**Side Steps Ref.: 48002420** 

# 1 INTRODUCTION



#### The Company

Founded in 1995, AFN - 4x4 Accessories dedicates itself to the production and commerce of all-terrain accessories. Its constant concern in its customers total satisfaction, and in the ideals of innovation and transformation have granted a position of notability both in the national and international panorama.

The only company in Portugal in the mass production of 4x4 accessories, relies on specialized and experienced technicians, with the most adequate knowledge, to an efficient response capability to its customers demands.

Thanks to the specialization in the several areas of design and manufacture and to a constant investment in technology, AFN has been broadening its wide range of products, without ever neglecting the quality factor.

#### **4x4** Accessories

In its diversity of products we can include, with all-terrain quality, protection, safety and aesthetic accessories.

And it is here that AFN invest on the best technology, the best cut precision of the raw material, and the transformation of products with the quality recognized in the marketplace.

AFN has, at its disposal, resources to test and analyse the resistance of its products and stands in the front row regarding the European homologation of materials dedicated to all terrain.

The contact with the most important test laboratories for vehicles, both in England, Spain and Germany, provides AFN with the know-how to manufacture a wide range of quality products.

#### **Our Design Approach**

AFN designs each accessorie taking into consideration the original model lines and fixing points. We refuse to have a "one design fits all" solution and we are always looking foward to embrace new challenges on how to adjust a new product into a new model! The days of just throwing on a bit of steel together to form a protection system are gone. AFN is leading the way modern vehicle protection components are manufactured. Other will follow, and it won't be long where the AFN approach to Styling, Fit, Form and Function will become the benchmark for all other manufacturers.







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**AFN 4x4 Accessories** 

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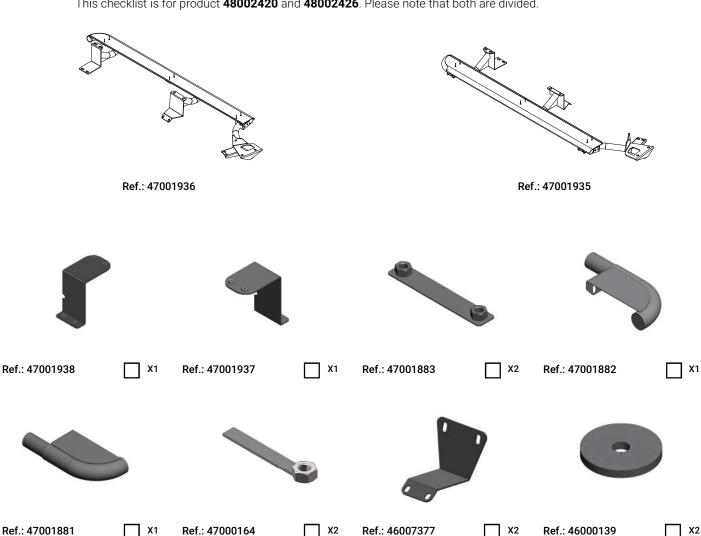
5 AFN 4x4 Partners 14





- In this section you have a checklist with all parts included for the installation of your AFN product
- This product should be installed as demonstrated in the product fitting instructions
- If verified that any component is damaged, please contact your nearest AFN distributor
- The specified parts will only fit in the models specified by AFN
- Do not modify any component of the product

This checklist is for product 48002420 and 48002426. Please note that both are divided.



Ref.: 45000220 M10x40

Zinc Plated

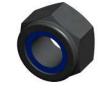
7 X4

Zinc Plated

Ref.: 45000067 M12x35

Zinc Plated Ref.: 45000039

X4



Zinc Plated

Ref.: 45000017

X8

X4



Ref.: 45000015 M10x25



Zinc Plated Ref.: 45000010

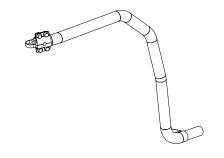


X26

Zinc Plated Ref.: 45000007 M10x30

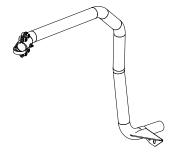
\_\_\_\_ X4

# 48002426



X14

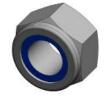
Ref.: 47001963



Ref.: 47001962



Ref.: 46006741



Ref.: 45000935 <sub>M10</sub>



Ref.: 45000311 <sub>M10</sub>

X8



X16



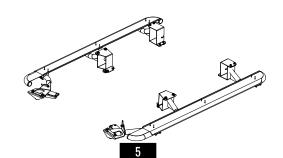
\_\_\_\_ X8

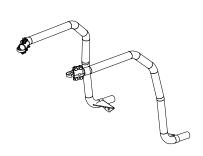
Ref.: 45000310 M10x25



Ref.: 45000032 <sub>M10</sub>

\_\_\_\_ X2









#### **WARNING:**

Before you begin installation, read all instructions thoroughly. Proper tools will improve the quality of installation and reduce the time required.

- This product should be installed as demonstrated in the Product «Fitting Instructions»;
- The specified parts, will only fit the models specified by AFN;
- Do not modify any component of the product;
- It is recommended that this product is installed by specialized and trained personnel;
- AFN doesn't take responsability for changes made in the vehicle by its manufacturer;
- Work safely and use specialized tools at all times;
- Always use protective gear.









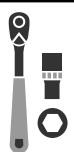
Size	Torque Nm	Torque Ibft
M6	9 Nm	7 lbft
M8	22 Nm	16 lbft
M10	44 Nm	32 lbft
M12	77 Nm	57 lbft

#### **Mouting Time**

- 2,5 hours (Nerf Bars + Side Steps)
- 2 persons (recommended)

#### **Tools Required**













- Wrench
- Ratchet wrench
- Needle plier
- Hydraulic Jack
- Lift
- Drill

AFN Side Steps

The AFN Side Steps should be as showed in the image.

Please mind that both Fitting Instructions are equal, so this fitting instructions applies to both of them.

The images shown are for the **Left Side Step**.





# Step 2

#### ATTENTION!

Please mind that if you have both **AFN Side Steps** and **AFN Gearbox Skid Plate** remove the OEM\* part shown is the image.

If not, ignore this step and proceed to the next step.

Be aware that you must save the OEM\* bolts and nuts.



# Step 3

Start by fitting **AFN Side Step - 47001936**, in the chassis.

Take on the supplied rounded shim with part number **46001639** and fit it between the chassis and the **AFN Side Step - 47001936**, as showed in the images.

Parts needed:

- **1** 46000139;
- **2** 47001883;
- 3 45000067; 45000042; M12x35

Just finger tight all bolts and nuts - Do Not tighten yet.





Tip: use a screwdriver to correctly and easily align the holes.



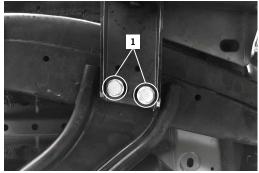
**Tip:** use a screwdriver to correctly and easily align the holes.

Fit the AFN Side Step -47001936, front part above the OEM\* part shown.

Bolts needed:

1 - OEM\* Bolts:

Just finger tight all bolts and nuts - Do Not tighten yet.





In our case, we do have the AFN Gearbox Skid Plate - ref.. 48002209, so we have to remove the OEM\* part shown (Step2).

#### Step 5

In order to mount the rear part of the AFN Side Step on the left side, the Fuel Tank must be lowered.

You may use a jack to hold the Fuel Tank in the air while fitting the rear part of the AFN Side Step.





Be careful so you don't lower the Fuel Tank too much, it has the fuel pipe attached.

# Step 6

Once the Fuel Tank is lowered, fit part number 47001938.

It must enter from below and adjust it on the chassi. Then fit it to the AFN Side Step. Remind to untight the OEM\* cable holder and fit it on top of part number 47001938.

Parts needed:

- **1** 47001983;
- **2** 45000015; 45000010; M10x25
- 3 OEM\* cable holder and bolt;

Just finger tight all bolts and nuts - Do Not tighten yet.

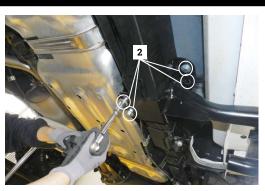
Re-tight the OEM\* Fuel Tank bracket:

4 - OEM\* bolts;

Give the final torque on OEM\* bolts.







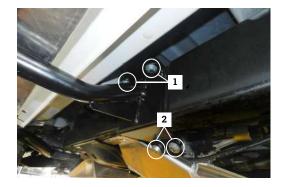




The fitting process for the middle part is the same for part number 46007377, as the previous, it must enter from below and adjust it on the chassi. Then fit it to the AFN Side Step. Parts needed:

1 - 45000007; 45000010 x2; 45000017; M10x30 2 - 45000220; 45000010 x2;

45000017; **M10x40** Just finger tight all bolts and nuts - Do Not tighten yet.



#### Step 8

Once everything is correctly fitted.

Give the final torque on all bolts.



# Step 9

Once everything is fully tightened, go to the front of the AFN Side Step and drill a hole on the chassi through an existing hole.

Check image to see the correct positioning. Use a Ø11mm drill.

Once the drilling is done, fit part number 47000164. Bolts needed: 2 - 45000015; 45000010; M10x25

Give the final torque.





#### Step 10

If you have the AFN NERF BARS, please ignore this step and proceed directly to Step 12.

Fit part number **47001882**. Bolts needed. **1** - 45000015; 45000039; M10x25

Give the final torque.







Your new AFN SIDE STEPS are now installed on your Isuzu D-MAX!

Have Fun!



#### Reminder!

Before operating a vehicle fitted with an AFN Side Steps:

- Make sure all fittings are tightened

#### Maintenance | Care

Periodically check and tighten all nuts. Stripped, fractured or bent bolts or nuts need to be replaced.

#### **NERF BARS** - 48002426

# Step 12

Fit the **AFN Nerf Bar** on the AFN Side Bar part number 47001963.

Bolts needed.

**1** - 45000015; 45000039;

M10x25

#### Give the final torque.

Please note that the AFN Nerf Bars will only be fitted in a AFN Side Steps.







Fit the **bracket** part number 46006741, joining the AFN Nerf Bar on the AFN Bull Bar.

Please note that the **AFN Nerf** Bars will only be fitted in the AFN Bullbars (48002395).



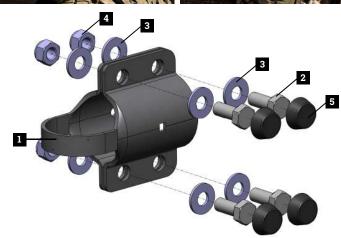


**1** - 46006741; **2** - 45000015; **M10x25 3** - 45000039; **M10** 

Parts needed:

4 - 45000017; M10 5 - 45000032; M10

Give the final torque.



# Step 14

Your new AFN NERF BARS are now installed on your Isuzu D-MAX!

Have Fun!



#### Reminder!

Before operating a vehicle fitted with an AFN Side Steps:

- Make sure all fittings are tightened

#### Maintenance | Care

Periodically check and tighten all nuts. Stripped, fractured or bent bolts or nuts need to be replaced.

# 3 D-MAX CATALOGUE

**AFN 4x4 Accessories** is becoming a well known brand for its products due to its quality, design and safety which are challenged for thousands of people everyday, worldwide.

In its diversity of products we can include, with all-terrain quality, protection, safety and aesthetic accessories. With that being said, **AFN 4x4** has some other accessories that every offroad passionate would like to have, such are **Body Protections**, **Underbody Protections**, **Light Holders**, **Storage** (Wheel Supports and Jerry-can carriers) and others related to the **Aesthetics** 

We have some 4x4 accessories that combine with the original model lines that if you take a closer look you will see that they don't appear to be an accessorie, but a must-have.

Please be in mind that some accessories are available only to some models. Feel free to check all the products that may interest you in our website at: www.afn.pt



Ref.: 48002396 - Front Bumper



Ref.: 48002339 - Rear Step Bar w/ trailer hitch



Ref.: 48002205 - Front Skid Plate (\*AI)



Ref.: 48002395 - Bull Bar with fog lights



Ref.: 48002426 - Nerf Bars



Ref.: 48002207 - Sump Guard Skid Plate (\*AI)



Ref.: 48002420 - Side Steps



Ref.: 48002188 - Rear Bumper w/ Wheel and Jerry-can carrier



Ref.: 48002209 - Gearbox Skid Plate (\*AI)





**AFN4x4** products are warranted free from defects in materials and workmanship for a period of two (2) years from the date of initial retail purchase. Third-party components are delivered under the original manufacturer warranty.

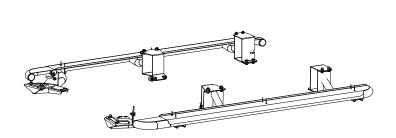
Under the present warranty, **AFN4x4** obligation shall be limited to repairing, replacing or crediting, at its option, any part found to be defective.

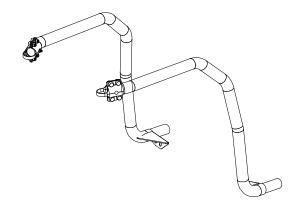
**AFN4x4** does not warrant or make any representations concerning its goods when:

- a) The products are purchased used, scratch and dent or when the box was opened.
- b) The products are not installed, used, and maintained strictly in accordance with AFN4x4's instructions.
- c) The products are installed in vehicles that are used in competition.
- d) The products are installed in vehicles fitted with aftermarket non-standard tires with diameters in excess of OEM\* specifications.
- e) The products are installed in vehicles with engines that have been modified to increase performance.

**AFN4x4** will not be responsible for goods damaged in transit. If any goods arrive damaged, please contact the **AFN4x4** as soon as possible. **AFN4x4** will assess and may arrange to have the damaged goods returned to a **AFN4x4** Distributor and arrange for a replacement of the goods. Damaged goods must be returned in the condition received by you with all original packaging, accessories and/or manuals. If they are not returned in same condition sent there may be an additional fee charged.

To file a claim under this warranty please contact **AFN4x4** at +351 256 808 300 or via email at **geral@afn.pt** to request a *Returned Goods Authorization (RGA)* number and instructions for returning the defective component.





# 5 AFN 4x4 PARTNERS





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