



#### The Company

Founded in 1995, AFN - 4x4 Accessories dedicates itself to the production and commerce of all-terrain accessories. Its constant concern in its customers total satisfaction, and in the ideals of innovation and transformation have granted a position of notability both in the national and international panorama.

The only company in Portugal in the mass production of 4x4 accessories, relies on specialized and experienced technicians, with the most adequate knowledge, to an efficient response capability to its customers demands.

Thanks to the specialization in the several areas of design and manufacture and to a constant investment in technology, AFN has been broadening its wide range of products, without ever neglecting the quality factor.

#### **4x4** Accessories

In its diversity of products we can include, with all-terrain quality, protection, safety and aesthetic accessories.

And it is here that AFN invest on the best technology, the best cut precision of the raw material, and the transformation of products with the quality recognized in the marketplace.

AFN has, at its disposal, resources to test and analyse the resistance of its products and stands in the front row regarding the European homologation of materials dedicated to all terrain.

The contact with the most important test laboratories for vehicles, both in England, Spain and Germany, provides AFN with the know-how to manufacture a wide range of quality products.

#### **Our Design Approach**

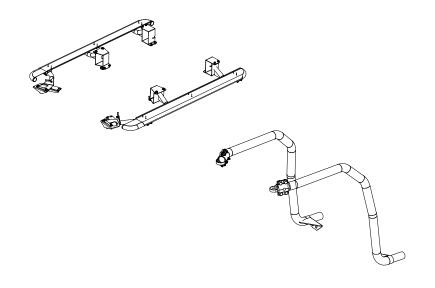
AFN designs each accessorie taking into consideration the original model lines and fixing points. We refuse to have a "one design fits all" solution and we are always looking foward to embrace new challenges on how to adjust a new product into a new model! The days of just throwing on a bit of steel together to form a protection system are gone. AFN is leading the way modern vehicle protection components are manufactured. Other will follow, and it won't be long where the AFN approach to Styling, Fit, Form and Function will become the benchmark for all other manufacturers.







# **INDEX**



#### **AFN 4x4 Accessories**

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Ref.: 47001864

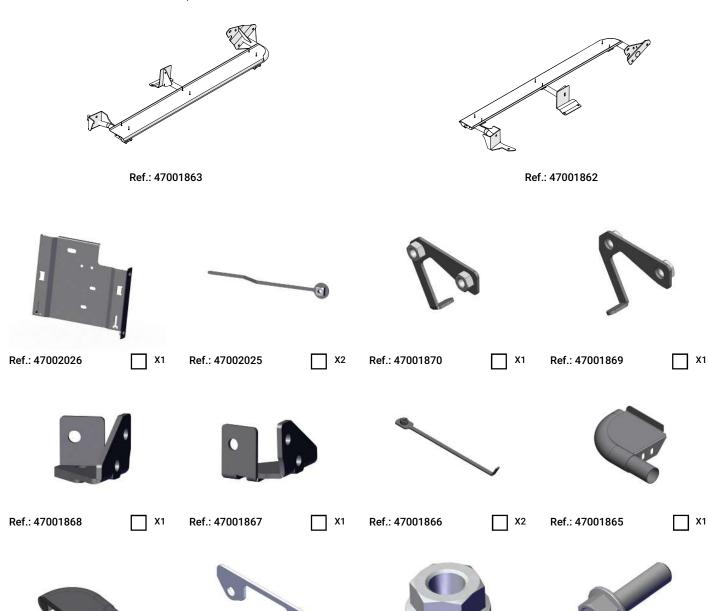
**7** X1

Ref.: 46006657



- In this section you have a checklist with all parts included for the installation of your AFN product
- This product should be installed as demonstrated in the product fitting instructions
- If verified that any component is damaged, please contact your nearest AFN distributor
- The specified parts will only fit in the models specified by AFN
- Do not modify any component of the product

This checklist is for product 48002381 and 48002382. Please note that both are divided.



X2

Zinc Plated

Ref.: 45001249

Zinc Plated

Ref.: 45001109

M6x20

Т ХЗ

X2



Ref.: 46001054 M14x100x35



Zinc Plated Ref.: 45000330

\_\_\_\_ X2

\_\_\_\_ X4



Zinc Plated Ref.: 45000165

\_\_\_\_ X4

X16



X8



Ref.: 45000069 M10x35 X4



Zinc Plated Ref.: 45000067



Ref.: 45000039



Zinc Plated



Zinc Plated Ref.: 45000037 ☐ X2

\_\_\_\_ X2



Ref.: 45000036 <sub>M12</sub> ☐ X4



Zinc Plated

Ref.: 45000017 <sub>M10</sub>



Zinc Plated

Ref.: 45000015



Zinc Plated

Ref.: 45000011



Zinc Plated Ref.: 45000008

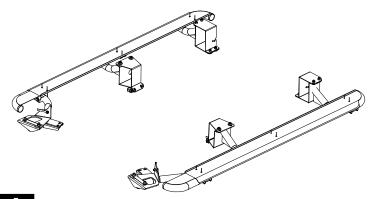
M8x30

\_\_\_\_ X2



Zinc Plated

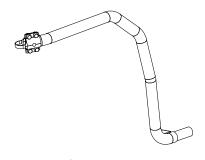
Ref.: 45000007 M10x30



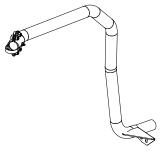


- In this section you have a checklist with all parts included for the installation of your AFN product
- This product should be installed as demonstrated in the product fitting instructions
- If verified that any component is damaged, please contact your nearest AFN distributor
- The specified parts will only fit in the models specified by AFN
- Do not modify any component of the product

This checklist is only for product 48002382.



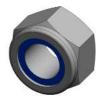
Ref.: 47001872



Ref.: 47001871



Ref.: 46006741



Ref.: 45000935



Ref.: 45000311

M10

X8



X16

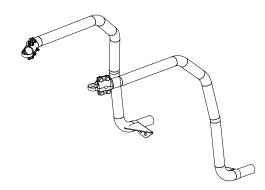
Ref.: 45000310 M10x25

X8



Ref.: 45000032 <sub>M10</sub>

7 X8









#### **WARNING:**

Before you begin installation, read all instructions thoroughly. Proper tools will improve the quality of installation and reduce the time required.

- This product should be installed as demonstrated in the Product «Fitting Instructions»;
- The specified parts, will only fit the models specified by AFN;
- Do not modify any component of the product;
- It is recommended that this product is installed by specialized and trained personnel;
- AFN doesn't take responsability for changes made in the vehicle by its manufacturer;
- Work safely and use specialized tools at all times;
- Always use protective gear.









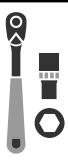
Size	Torque Nm	Torque lbft
M6	9 Nm	7 lbft
M8	22 Nm	16 lbft
M10	44 Nm	32 lbft
M12	77 Nm	57 lbft

### **Mouting Time**

- 2,5 hours (Nerf Bars + Side Steps)
- 2 persons (recommended)

### **Tools Required**







- Wrench
- Ratchet wrench
- Lift

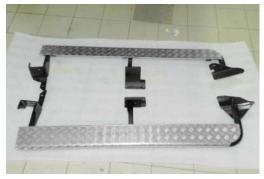


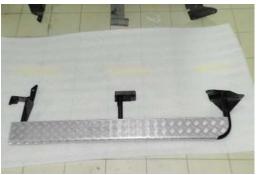
AFN Side Steps

The AFN Side Steps should be as showed in the image.

Please mind that both Fitting Instructions are equal, so this fitting instructions applies to both of them.

The images shown are for the **Left** Side Step.





# Step 2

Remove the cover of the OEM\* part shown is the image.

Be careful so you don't break the fasteners of it.

Be aware that you must save the OEM\* bolts and nuts.





# Step 3

Once the cover's removed, remove the OEM\* cable holder and dettach all the cables from it.

Bolts needed:







If you done it correctly this is what it should look like.



On the end , close the back wheel, remove OEM\* Bolts, as showed (see #1).

Fit the supplied shim with part number 46006657.

Then, fit the AFN Side Step on the chassis.

Parts needed:

**2** - 46006657:

3 - 45001054; 45000165 x2; 45000330; M14x100x35

Fit the 47001869, as showed and fit it into the AFN Side Steps;

**4** - 47001869;

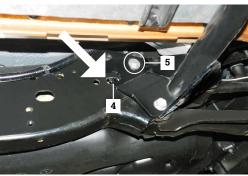
5 - 45000007; 45000039 x2; M10x30

Just finger tight all bolts and nuts Do Not tighten yet.









### Step 5

Once the rear part of the AFN **Side Step** is secured, fit its front part.

Bolts needed:

**1** - 45000067; 45000036; 45001249; M12x35

Once the AFN Side Step is secured, use part number **47001866**, it must enter as showed in the image on the right.

Parts needed:

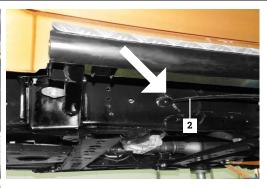
**2** - 47001866;

**3** - 45000037; 45000036; **M12x30** 

Tip: You may use a jack to hold the AFN Side Step in the air while fitting the its front part.









The fitting process for the middle part is in the same way as the front part, so start by fitting the bottom part, as showed.

Bolts needed: 1 - 45000069; 45000039 x2; 45000017; **M10x35** 

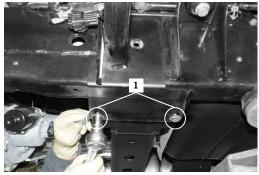
Once the **AFN Side Step** is secured, use part number 47002025, it must enter as showed in the image on the right.

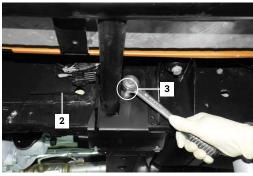
Parts needed:

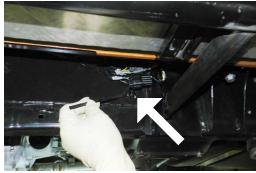
**2** - 47002025;

3 - 45000008; 45000011; M8x30

Just finger tight all bolts and nuts - Do Not tighten yet.







### Step 7

Once everything is correctly

Give the final torque on all bolts.

Be in mind to follow the tightening order of this manual.





### Step 8

Once everything is fully tightened, go to the front of the AFN Side Step and fit the supplied cable holder with part number 47002026.

Bolts needed: 1 - 45001109; M6x20

Just finger tight all bolts and nuts - Do Not tighten yet.





Please note that the bolt fitted in the chassis must enter in the gap above, and then full tight (#see next page).



Once the cable holder is secured, fit on the other side of this part to secure it to the AFN Side Step, as showed.

Bolts needed:

- $\textbf{1}-45001109;\,\textbf{M6x20}\,(\textit{from previous step}).$
- 2 4501109; M6x20

#### Give the final torque.

Then, fit the OEM\* cover removed on **#step 2**.

3 - OEM\* cover;







### Step 9

If you have the AFN NERF BARS, please ignore this step and proceed directly to Step 11.

Fit part number **47001882**. Bolts needed. **1** - 45000015; 45000039; M10x25

Give the final torque.





### Step 10

Your new AFN SIDE STEPS are now installed on your Nissan NAVARA NP300!

Have Fun!





### Reminder!

Before operating a vehicle fitted with an AFN Side Steps:

- Make sure all fittings are tightened

### Maintenance | Care

Periodically check and tighten all nuts. Stripped, fractured or bent bolts or nuts need to be replaced.

#### **NERF BARS** - 48002382

# Step 11

Fit the AFN Nerf Bar on the AFN Side Bar part number 47001872.

Bolts needed. **1** - 45000015; 45000039; M10x25

#### Give the final torque.

Please note that the AFN Nerf Bars will only be fitted in a AFN Side Steps.





# Step 12

Fit the **bracket** part number 46006741, joining the AFN Nerf Bar on the AFN Bull Bar.

Please note that the **AFN Nerf** Bars will only be fitted in the AFN Bullbars (48002320 / 48002421).

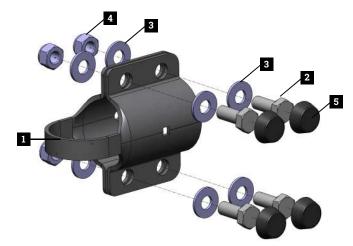




#### Parts needed:

- **1** 46006741;
- 2 45000015; M10x25
- 3 45000039; M10
- 4 45000017; M10
- 5 45000032; M10

#### Give the final torque.





**AFN 4x4 Accessories** is becoming a well known brand for its products due to its quality, design and safety which are challenged for thousands of people everyday, worldwide.

In its diversity of products we can include, with all-terrain quality, protection, safety and aesthetic accessories. With that being said, **AFN 4x4** has some other accessories that every offroad passionate would like to have, such are **Body Protections**, **Underbody Protections**, **Light Holders**, **Storage** (Wheel Supports and Jerry-can carriers) and others related to the **Aesthetics**.

We have some 4x4 accessories that combine with the original model lines that if you take a closer look you will see that they don't appear to be an accessorie, but a must-have.

Please be in mind that some accessories are available only to some models. Feel free to check all the products that may interest you in our website at: www.afn.pt



Ref.: 48002320 - Bull Bar with fog lights



Ref.: 48002319 - Front Bumper



Ref.: 48002311 - Rear Step Bar w/ trailer hitch



Ref.: 48002381 - Side Steps



Ref.: 48002310 - Rear Bumper w/ Wheel and Jerry-can carrier



Ref.: 48002382 - Nerf Bars

Ref.: 48002314 - Sump Skid Plate (\*AI)



Ref.: 48002315 - Gearbox Skid Plate (\*AI)



Ref.: 48002316 - Transfer Box Skid Plate (\*AI)



Ref.: 48002317 - Fuel tank Skid Plate (\*AI)





AFN4x4 products are warranted free from defects in materials and workmanship for a period of two (2) years from the date of initial retail purchase. Third-party components are delivered under the original manufacturer warranty.

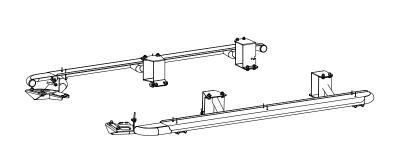
Under the present warranty, AFN4x4 obligation shall be limited to repairing, replacing or crediting, at its option, any part found to be defective.

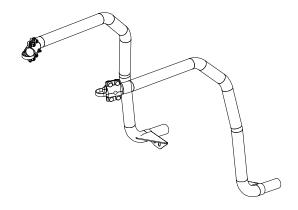
**AFN4x4** does not warrant or make any representations concerning its goods when:

- a) The products are purchased used, scratch and dent or when the box was opened.
- b) The products are not installed, used, and maintained strictly in accordance with AFN4x4's instructions.
- c) The products are installed in vehicles that are used in competition.
- d) The products are installed in vehicles fitted with aftermarket non-standard tires with diameters in excess of OEM\* specifications.
- e) The products are installed in vehicles with engines that have been modified to increase performance.

AFN4x4 will not be responsible for goods damaged in transit. If any goods arrive damaged, please contact the AFN4x4 as soon as possible. AFN4x4 will assess and may arrange to have the damaged goods returned to a AFN4x4 Distributor and arrange for a replacement of the goods. Damaged goods must be returned in the condition received by you with all original packaging, accessories and/or manuals. If they are not returned in same condition sent there may be an additional fee charged.

To file a claim under this warranty please contact AFN4x4 at +351 256 808 300 or via email at geral@afn.pt to request a Returned Goods Authorization (RGA) number and instructions for returning the defective component.











#### Portugal

Rua da Madeira, 113 Z. Industrial das Travessas 3700-176 S. João da Madeira

Г:(00351) 256 838 300/7 geral@afn.com www,afn,com



#### Espanha

Carretera de Moledo 8 pol. ind. de Miraflores, Nave 20 36214. Vigo (Pontevedra)

Г:(0034) 986 378338 nfo@4x4misutonida.com www.4x4misutonida.com



#### Austrália

19 Flinders Parade North lakes QLD 4509 T:(0061) 1300 236 494 sales@afn4x4.com.au



#### Costa Rica

Fort overlanding CR Alajuela T:(0011) 506 8430 0211 info@fortoverlanding.com www.fortoverlanding.com

